

Rush

Work Order ID 94294

\*94294\*

Page 1

December-05-12 2:13:48 PM

Item ID: ~~D350-591-133~~

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Aft Maintenance Step

Start Date: 12/05/12 Start Qty: 12.00 \*12\*

Cust Item ID:

Required Date: 12/12/12 Req'd Qty: 12.00 \*12\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2946	Rev B
-------	-------

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels as per PPP D350-591-133 CHG003

DAS  
15  
2-89

12 12 12

MLJ 12-12-12

12

12

110

0.00

\*110\*

Large Fab

Large Fab

Memo

0.00

Large Fab

1-Cut D2622-120 extrusion to 62.06" long as per Dwg D2946

2-Deburr

\*\*Ensure that 57.09" minimum extrusion is kept and identify to be used for D350-591-215/-216.\*\*

12 12 12-12-06

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Page 2

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 12/05/12      **Start Qty:** 12.00      **\*12\***

**Cust Item ID:**

**Required Date:** 12/12/12      **Req'd Qty:** 12.00      **\*12\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

OC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan \ Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	----------------	---------------	---------------	------------------	----------------

120 QC6- Inspect dimensions to drawing

0.00

**\*120\***

0.00

QC

## Memo

## Quality Control

130	0.00
-----	------

\*130\*

Large Fab

## Large Fab

## Large Fab

## Memo

1-Deburr and Bevel ends for welding

2-Weld (1) End Cap and (2) Lugs using Jig DT8440 as per Dwg D2946  
A/RAluminum Rod 122358

3-Grind End Cap welds flush

140	QC9- Inspect visual per QSI004- Fusion Welds	0.00
-----	--	------

\*140\*

OC

## Quality Control

## Memo

0.00

⑫ 12-12-06 DAS 09 2-83

12 8 12-12-08

Ac 12-12-10

⑫ 12-12-10 DAS 09 2-83

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Item ID: D350-591-133

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Aft Maintenance Step

Start Date: 12/05/12 Start Qty: 12.00 \*12\*

Cust Item ID:

Required Date: 12/12/12 Req'd Qty: 12.00 \*12\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150	QC5- Inspect part completeness to step on W/O	0.00							
-----	---	------	--	--	--	--	--	--	--

\*150\*

QC Memo

Quality Control

(12) 12-12-10 DAS 09 8-83

160	Chemical Conversion Coat per QSI005 4.1	0.00							
-----	---	------	--	--	--	--	--	--	--

\*160\*

HandFinish Memo

Hand Finishing

12 φ Ae 12-12-10

170	QC3- Inspect Part Finish	0.00							
-----	--------------------------	------	--	--	--	--	--	--	--

\*170\*

QC Memo

Quality Control

12 φ (DAS 23 8-83) 12-12-11

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Item Name:** Aft Maintenance Step

**Start Date:** 12/05/12      **Start Qty:** 12.00      **\*12\***

**Cust Item ID:**

**Required Date:** 12/12/12      **Req'd Qty:** 12.00      **\*12\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

180

0.00

**\*180\***

## Large Fab

0.00

Large Fab

## Memo

## Large Fab

Remove alodine prior to welding. Weld end cap as per Dwg D2946. Grind end cap weld flush.

A/R AL ROD BATCH: 122358

190

QC10- Inspect visual per QSI004- ground welds	0.00
---	------

\*190\*

QC

## Memo

## Quality Control

200.

QC5- Inspect part completeness to step on W/O	0.00
---	------

**\*200\***

QC

## Memo

## Quality Control

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Item ID: D350-591-133 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Aft Maintenance Step  
 Start Date: 12/05/12 Start Qty: 12.00 **\*12\*** Cust Item ID:  
 Required Date: 12/12/12 Req'd Qty: 12.00 **\*12\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210 <b>*210*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00				12x ✓			M/ 12/12/11
220 <b>*220*</b> Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum  Memo START TIME: 1:30 OVEN TEMPERATURE: 320 °F FINISH TIME: 2:00	0.00  0.00				12x ✓			M/ 12/12/11
230 <b>*230*</b> HandFinish Hand Finishing	Wing Walk as per dwg QSI005 4.4 Batch 111233500  Memo	0.00  0.00				12x ✓			M/ 12/12/11

M123383

Work Order ID 94294




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Item ID: D350-591-133 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Aft Maintenance Step  
 Start Date: 12/05/12 Start Qty: 12.00 \*12\* Cust Item ID:  
 Required Date: 12/12/12 Req'd Qty: 12.00 \*12\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
240 *240* QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				12	φ	<del>12</del> 12-12-12	
250 *250* Packaging Packaging	Pick Kit  Memo	0.00  0.00				12			 12/12/12 JB
260 *260* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00				12			 12/12/12



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Item ID: D350-591-133

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Aft Maintenance Step

Start Date: 12/05/12 Start Qty: 12.00 \*12\*

Cust Item ID:

Required Date: 12/12/12 Req'd Qty: 12.00 \*12\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
270		0.00							
*270*	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-591-133								
	Location: <u>FC059</u>								
	PPP Rev: _____								
280	QC21- Final Inspection - Work Order Release	0.00							
*280*									
QC	Memo	0.00							
Quality Control									

120 2 12/12/12 DAS 20 8-89

MC5 12-12-12

W12.12.12





# Picklist Print

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Page 1

Work Order ID: 94294

Parent Item: D350-591-133

Start Date: 12/05/12

Required Date: 12/12/12

Parent Item Name: Aft Maintenance Step

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:B05.10.14Modified step 10KJ/EC  
IPP Rev:B06.07.19D2946 @ rev.b EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>AN4-11A</del> Bolt		Purchased	No			250	Each	252.0000	4	48	✓	JB	

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST356	232	
120731	16	
122808	66	
123900	150	

122808

<del>AN4-11A</del> Bolt		Purchased	No			250	Each	354.0000	8	96	✓	JB 12/12/12	
----------------------------	--	-----------	----	--	--	-----	------	----------	---	----	---	-------------	--

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST357	349	
115374	1	
120187	13	
121068	17	
121708	4	
122141	2	
122800	12	
123352	150	
123900	150	

123352



# Picklist Print

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Page 2

Work Order ID: 94294

Parent Item: D350-591-133

Parent Item Name: Aft Maintenance Step

Start Date: 12/05/12

Required Date: 12/12/12

Start Qty: 12.00

Required Qty: 12.00

~~AN4-16A~~  
Bolt

Purchased No

250 Each 151.0000 8

96

SNP 12X

## Location

## Loc Qty

## Loc Code

FG 5  
121541 5  
ST357 146  
120498 8  
122814 31  
123352 107

~~AN4-7A~~  
Bolt

Purchased No

250 Each 193.0000 2

24

SNP 12X

## Location

## Loc Qty

## Loc Code

ST355 193  
120770 2  
122141 91  
123352 100

~~AN4-9003D416~~  
Washer

NAS1149D0463J

Purchased No

250 Each 29.0000 14

168

SNP 12X

## Location

## Loc Qty

## Loc Code

ST351 29  
116289 8  
119097 21

~~D2230-1~~  
Lug

Manufactured No

250 Each 210.0000 4

48

SNP 12X

## Location

## Loc Qty

## Loc Code

FG 4  
84136 4  
ST469 206  
89415 25  
89783 21  
90575 120  
92209 40

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Shop Packet Print

Page 2

# Picklist Print

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Page 3

Work Order ID: 94294

Parent Item: D350-591-133

Parent Item Name: Aft Maintenance Step

Start Date: 12/05/12

Required Date: 12/12/12

Start Qty: 12.00

Required Qty: 12.00

**D2230-3**

Lug

Manufactured

No

250

Each

330.0000

4

48

✓ JB



Sm 12X

## Location

## Loc Qty

## Loc Code

FG

4

89045

4

Return2012

4

89082

4

ST469

322

89782

19

89950

200

90514

1

92287

102

89082 4P

89950 44P

**D2622-120C**

Step Extrusion

Manufactured

No

110

Each

130.1300

0.52

6.24

Ac 12-12-06

## Location

## Loc Qty

## Loc Code

WA003

130.13

46910

2

64409

6

66970

7.7

68293

0.25

72131

0.42

75781

2

77612

7.36

81507

1.88

83894

12.38

88513

7.14

89750

83

6.24

**D2732**

Rubber Extrusion

cut (8) at 3.00"

Manufactured

No

250

f

141.6162

2

24

JB 12/12/12



Sm 12

## Location

## Loc Qty

## Loc Code

ST410

141.6162052

70987

0.3

83560

141.316205

83560

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Shop Packet Print

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# Picklist Print

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Page 4

Work Order ID: 94294

Parent Item: D350-591-133

Parent Item Name: Aft Maintenance Step

Start Date: 12/05/12

Required Date: 12/12/12

Start Qty: 12.00

Required Qty: 12.00

~~D2734~~

Step End Plate

Manufactured No

130 Each 147.0000 2 24

12.12.06

Location

Loc Qty

Loc Code

WA003

147

80682

6

84563

10

88714

26

91761

105

24

~~D2856-400~~

Abrasion Strip

(2X) 4.00" X 7.20" per dwg

Manufactured No

250 f 302.8939 1.26 15.12

23

Location

Loc Qty

Loc Code

ST415

302.8939

63735

0.6696

68076

0.3149

71164

8.46

81875

6.398

86905

0.9569

89352

70.0945

90764

216

89352

~~D2943~~

Step Mounting Plate

Manufactured No

130 Each 36.0000 2 24

12.12.06

Location

Loc Qty

Loc Code

WA003

36

73427

4

89394

32

24

~~D2945~~

Step Mounting Plate

Manufactured No

250 Each 19.0000 1 12

23 12/12/12

Location

Loc Qty

Loc Code

ST022

19

91562

19

91562

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Shop Packet Print

Page 4

**DART**

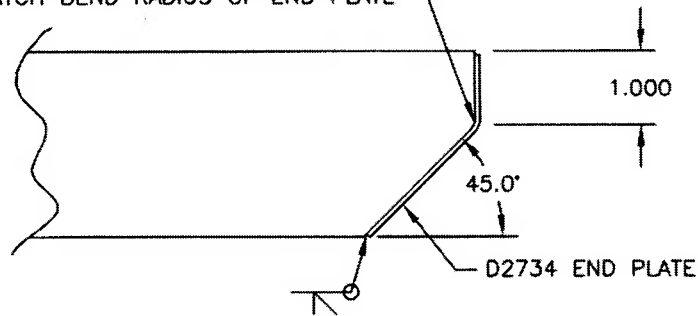
**D2946 STEP ASSEMBLY PARTS LIST**

Part No.	Description	QTY
D2946	Step Assembly	X
D2622-63	STEP EXTRUSION*	1
D2734	END PLATE	2
D2944	STEP MOUNTING PLATE	2

\*cut per drawing

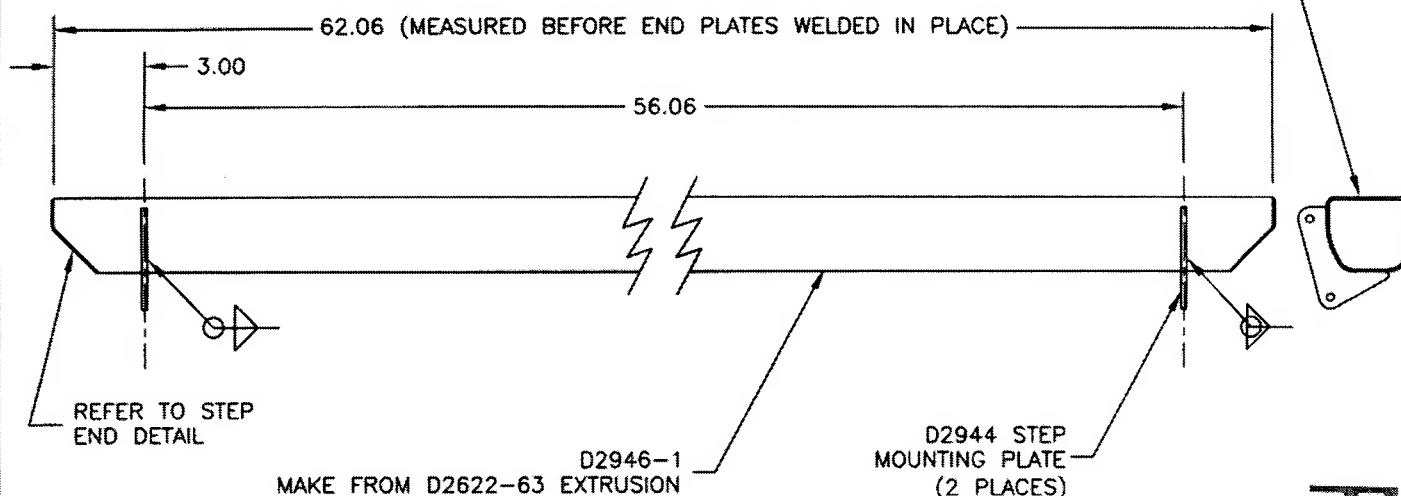
NOTE: ALL WELDS SHALL BE  
100% VISUALLY  
INSPECTED BY A  
QUALIFIED INSPECTOR  
PER DART QSI 004

ROUND CORNER OF EXTRUSION TO  
MATCH BEND RADIUS OF END PLATE



TYPICAL STEP END DETAIL  
NOT TO SCALE

APPLY BLACK ANTI-SKID  
ON TOP SURFACE TO  
BOTTOM OF TOP RADIUS



D2946-041 STEP ASSEMBLY

D2946 STEP ASSEMBLY

- 1) MAKE FROM D2622 STEP EXTRUSION
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN	CP	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
DATE	05.11.14	TITLE	D2946	REV. B
			STEP ASSEMBLY	SHEET 1 OF 1
				SCALE 1:6
	A	99.12.13	NEW ISSUE	
	B	05.11.14	UPDATE FINISHING NOTE	

RELEASED  
05.11.28

W/094294



## 5. PARTS LIST

Qty -111A	Qty -113	Qty -115	Qty -117A	Qty -119	Qty -133	Part Number	Description
X						D350-591-111A	<i>Heli-Access-Step</i> ™, Long Step – High Skid
	X					D350-591-113	<i>Heli-Access-Step</i> ™, Short Step – High Skid
		X				D350-591-115	<i>Heli-Access-Step</i> ™, Short Step – Low Skid
			X			D350-591-117A	<i>Heli-Access-Step</i> ™, Pre-Flight Step
				X		D350-591-119	<i>Heli-Access-Step</i> ™, Long Step – Low Skid
					X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
	1					D2310	STEP ASSEMBLY (HIGH-SHORT)
1						D2311	STEP ASSEMBLY (HIGH-LONG)
		1				D2354	STEP ASSEMBLY (LOW-SHORT)
				1		D2355	STEP ASSEMBLY (LOW-LONG)
					1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
4	2	2	2	2		D2171	CLAMP
4	2	2	2	2		D2182B035	CUSHION
					<del>4</del>	<del>D2230-1</del>	<del>MOUNTING LUG</del>
					<del>4</del>	<del>D2230-3</del>	<del>MOUNTING LUG</del>
8	4	4	4	4		D2274	RADIUS BLOCK
			1			D2362-041	SUPPORT BRACKET
2	1			1		D2362-3	SUPPORT BRACKET
		1				D2362-5	SUPPORT BRACKET
2	1	1	1	1	<del>2</del>	<del>D2856-400-720</del>	<del>ABRASION STRIP</del>
					<del>1</del>	<del>D2945</del>	<del>MOUNTING PLATE</del>
2	2	2		2		AN3-37A	BOLT
					<del>2</del>	<del>AN4-7A</del>	<del>BOLT</del>
					<del>4</del>	<del>AN4-11A</del>	<del>BOLT</del>
					<del>8</del>	<del>AN4-14A</del>	<del>BOLT</del>
		4				AN4-16A	BOLT
8	4			4		AN4-20A	BOLT
1	1	1	4	1		AN4-22A	BOLT
4	4	4		4		AN960JD10	WASHER
10	6	2	4	6	<del>14</del>	<del>AN960JD416</del>	<del>WASHER</del>
		4				AN960JD416L	WASHER
2	2	2		2		MS21042L3	NUT
9	5	5	4	5	<del>14</del>	<del>MS21042L4</del>	<del>NUT</del>

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X			D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X		D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X	D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
1	1	1	1	D2856-400-720	ABRASION STRIP
2	2	2	2	AN3-37A	BOLT
3	3	3	3	AN4-13A	BOLT
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD416	WASHER
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT

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Revision: G

Date: 08.10.06

REFERENCE ONLY

SMPS

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G OR EARLIER  
AND  
INSTRUCTIONS OF CONTINUED AIRWORTHINESS ICA-D350-591 REV. 2 OR EARLIER

REF CANADIAN STC: SH92-6

REF FAA STC: SH967NE

For D350-591-121/-122/-123/-124/-133 steps, customers have the option of installing D2732-030 cushions under the D2230-1/-3 clamps to accommodate varying crosstube diameters and to improve fit. It is also acceptable to use longer or shorter AN4 bolts, and/or extra AN960JD416 washers under the nut to ensure 1.5 to 4 threads in safety. See Figure 1 on sheet 2 of this service instruction for reference.

For D350-591-121/-122 steps at CHG 005, D350-591-123/-124 steps at CHG 004, and D350-591-133 steps at CHG 003, the parts list of D350-591 Rev. G and ICA-D350-591 Rev. 2 is amended as follows:

## ADD:

Qty -121	Qty -122	Qty -123	Qty -124	Qty -133	Part Number	Description
X					D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X				D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X			D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X		D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
				X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
2	2	2	2	8	D2732-030	CUSHION
2	2	2	2	8	AN4-16A	BOLT







The DSI-9459-011 kit is available for customers with earlier model D350-591-121/-122/-123/-124 steps. Longer AN4 bolts are provided to fasten the clamps. The DSI-9459-013 kit is available for customers with earlier model D350-591-133 steps.

Qty -011	Qty -013	Part Number	Description
X		DSI-9459-011	Rubber Cushion Kit (for -121/-122/-123/-124 steps)
	X	DSI-9459-013	Rubber Cushion Kit (for -133 steps)
2	8	D2732-030	CUSHION
2	8	AN4-16A	BOLT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.24  
CERT. NO.: SH92-6  
ISSUE NO.: 11

B	AN4-16A WAS -17A FOR -013/-133 KIT	CP	09.06.24
A	NEW ISSUE	CP	09.04.17
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		DSI 9459	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		OPTIONAL CLAMP MODIFICATIONS	NTS
DATE	09.06.24	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	